

Technical Data Sheet

❖ Alfater XL®

MOCOM

ALFATER XL A75I 2GP0050

Base Polymer	Thermoplastic Vulcanisate (PP+EPDM)
Colour	natural color,black
Service Temperature	max. range (depending on load, geometry, etc.) -40-125 °C
Special Features	good recovery,good weathering resistance,good chemical resistance,good ozone reistance,good hot air resistance,good hydrolysis resistant
Market Segment	Automotive,building and construction,do-it-yourself,electrical and electronic,Machinery,Furniture
Application Area	injection moulded parts
Typical Applications	seals,sealing lip,handles,soft touch elements,impact protection / shock absorber,protection caps,cable ducts,casters,plugs,fastener & connector,2K components
Adhesion to	Polypropylene Homopolymer,Polypropylene Copolymer,Polyethylene,Thermoplastic Vulcanisate (PP+EPDM),Thermoplastic Olefin Elastomer,Thermoplastic Elastomer general
Approvals	PMR

Pre-Drying Conditions	in a dry air (dessiccant) dryer 70-80 °C for 2-4 h max. moisture content <0,10 %
Processing Injection Moulding	melt temperature 195-230 °C mould temperature 10-60 °C injection speed high back pressure (hydraulic) >5 bar holding pressure 50-70% of injection pressure
Storage	dry, protected from light not above 30°C tightly sealed

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Stress at 100% Elongation (Type 2)	3.8	MPa	ISO 37
Tensile Strength (Type 2)	7.5	MPa	ISO 37
Tear Strength (Method Ba)	38	kN/m	ISO 34-1
Elongation at Break (Type 2)	550	%	ISO 37
Shore Hardness A (15s)	75	-	ISO 868
Thermal Properties			
Brittleness Temperature (method B)	-65	°C	ISO 812
Coeff. of Linear Therm. Expansion (parallel)	5.2	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion (normal)	13.6	E-6/K	ISO 11359-1/-2
Compression Set (22h / 100 °C / 25% / Type A)	47	%	ISO 815
Compression Set (22h / 70 °C / 25% / Type A)	40	%	ISO 815

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Compression Set (72h / 22°C / 25% / Type A)	30	%	ISO 815
Compression Set (72h / 125°C / 25% / Type A)	63	%	ISO 815

Electrical Properties

Tracking Resistance (CTI)	600	-	IEC 60112
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Rheological Properties

Shrinkage (lengthwise, 24h)	1.6 - 2	%	ISO 294-4
Shrinkage (lateral, 24h)	0.9 - 1.3	%	ISO 294-4
Spiral Flow (2 mm wall thickness)	60	cm	-

Physical Properties

Density	930	kg/m³	ISO 1183
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Ageing Properties

Ozone resistance (method A)	passed	-	ISO 1431-1A
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Flammability

Glow Wire (GWFI, 650°C, 2.0mm)	passed	-	DIN EN 60695
Fire behavior FMVSS (2.0 mm)	passed	-	FMVSS 302/DIN 75200

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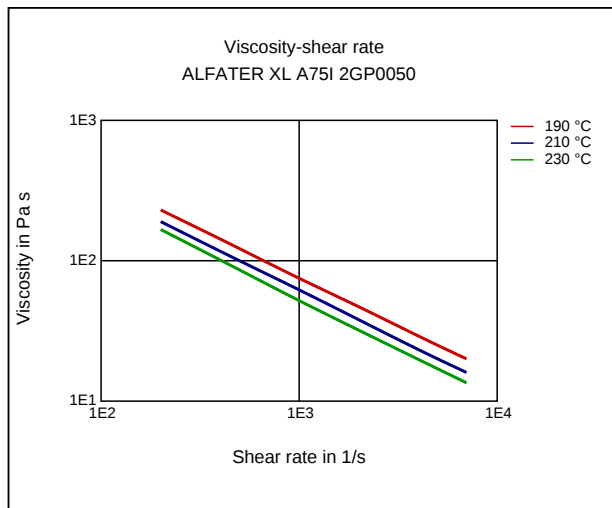
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Diagrams

Viscosity-shear rate



Dynamic Shear modulus-temperature

